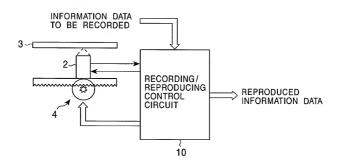
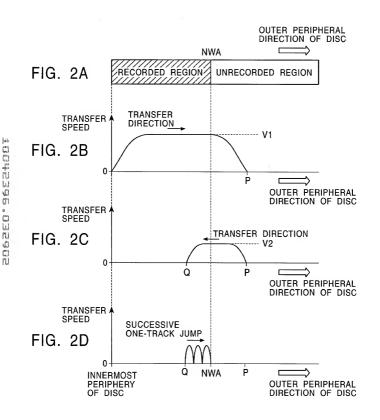
FIG. 1



ACCHEUSE LOIRSON

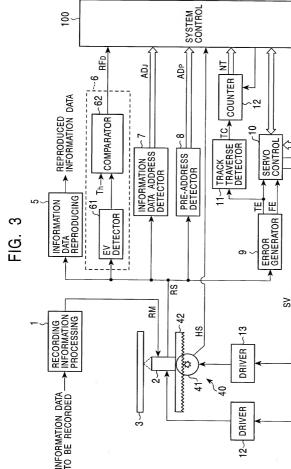
, 1



 $^{\sim}200$

SPEED CHANGE PROFILE MEMORY

TD, FD



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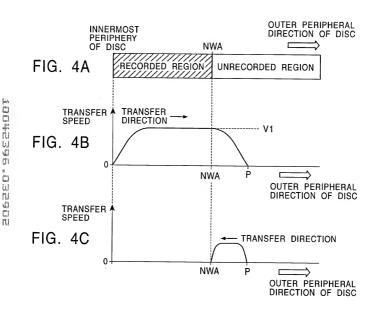


FIG. 5

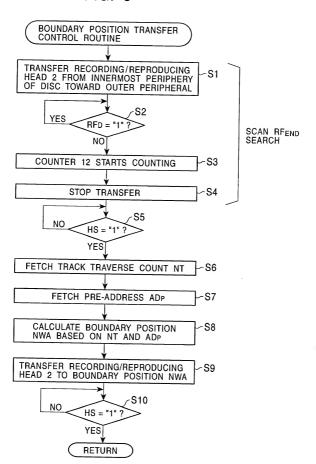


FIG. 6

